

NEEDLE VALVE

Needle valve is a high pressure valve which consists of a body, cylinder, piston, flow regulators, shaft and gears.

It cannot be used in sewage media, but can be used for any purpose as long as it is clean water media.

However, main area of usage is the conditions where butterfly valve or gate valve cannot be used.

Needle valves are used where,

- Accurate flow control is required.
- Differential pressure is 16 bars or greater.
- Highly pressurized water is released to open atmosphere like dams.
- Cavitation is a problem.
- Throttling is required.

As a parameter of geometric design, there is a water-drop shaped chamber in the middle of needle valve. As flow travels around that chamber, section of flow turns into a ring. As it continues, flow is forced to be directed at centre at outlet side of valve. Cavitation occurs and finishes inside the flow and does not create any damage on valve or other equipment.

Operation of Needle Valve, By means of a mechanism, piston moves forwards and backwards inside the cylinder.

When piston moves into the cylinder, flow begins through the space between body and cylinder. Valve is open at that position.

As piston approaches to body, section area of flow is reduced, velocity is increased. When piston contacts with body, valve closes and flow stops.



There are flow regulators (flow guides) at the section between body and cylinder. These guides which can be vaned, helical vaned, slotted or perforated type are selected according to flow conditions.

Since piston is under balanced pressure, changes at pressure do not change torque requirement at operation shaft. High torque values are not required. Valve opens and closes easily and smoothly.

Movement of piston under operation is linear. It gives the ability of accurate and easy flow regulation.

Needle valves have an indicator for open-close positions. It helps to see opening degree of valve.

Installation Position,

Valve can be installed as shaft in vertical or horizontal position. It can be installed in any position.

Accessories,

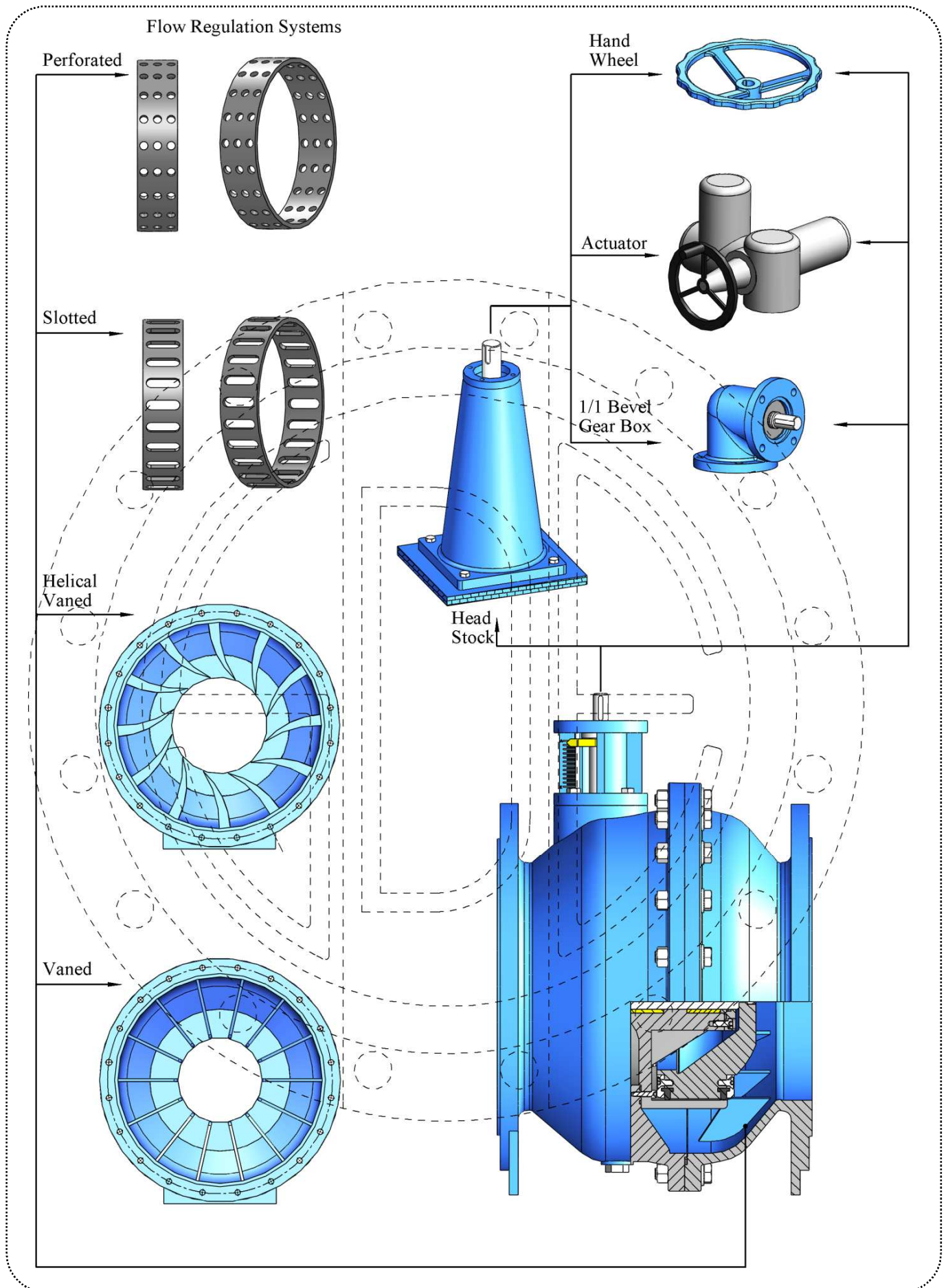
Operation System, Opening-closing mechanism of valve is inside it. It does not require additional gearbox.

If manual operation is preferred, hand-wheel or cap-top can be mounted on spindle. For electrical operation, actuator can be mounted directly without using any other accessory.

Maintenance,

There is no need for maintenance for these valves. If valve is uninstalled, it is recommended to check disc ring (rubber ring), o-rings and change if necessary.

ACCESSORIES OF NEEDLE VALVE

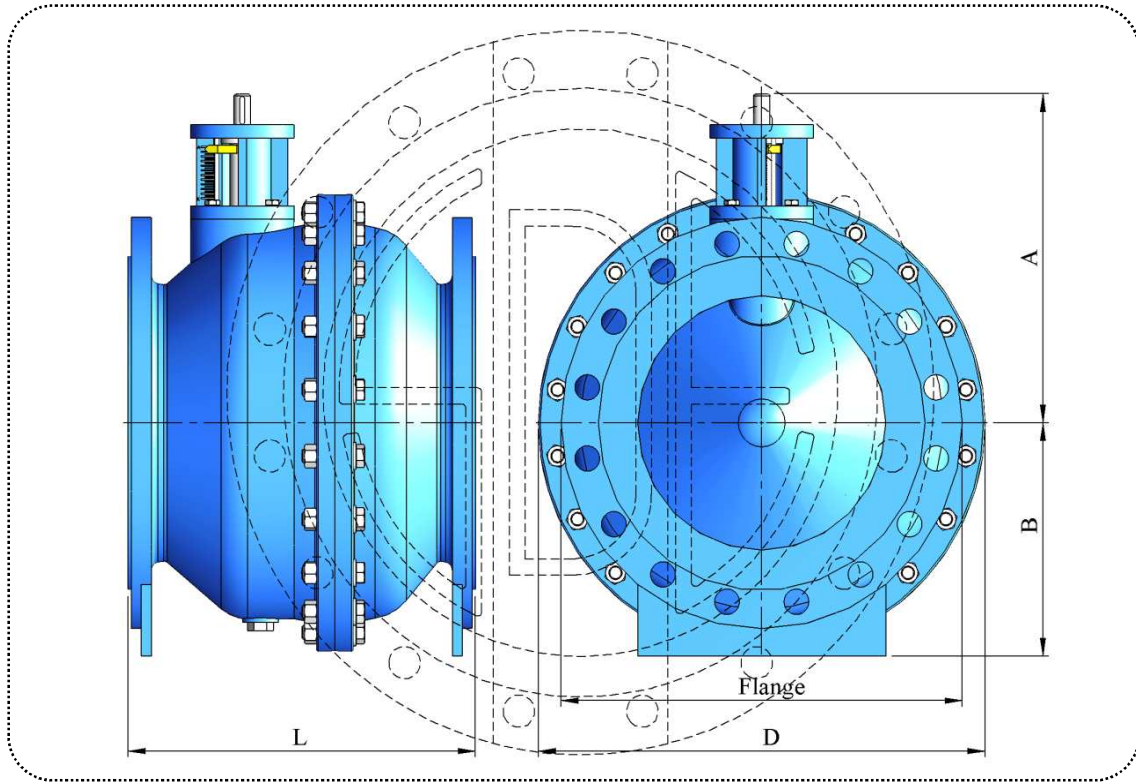


NEEDLE VALVE

Valve Standard : -

Body Length Standard : Special Dimensions

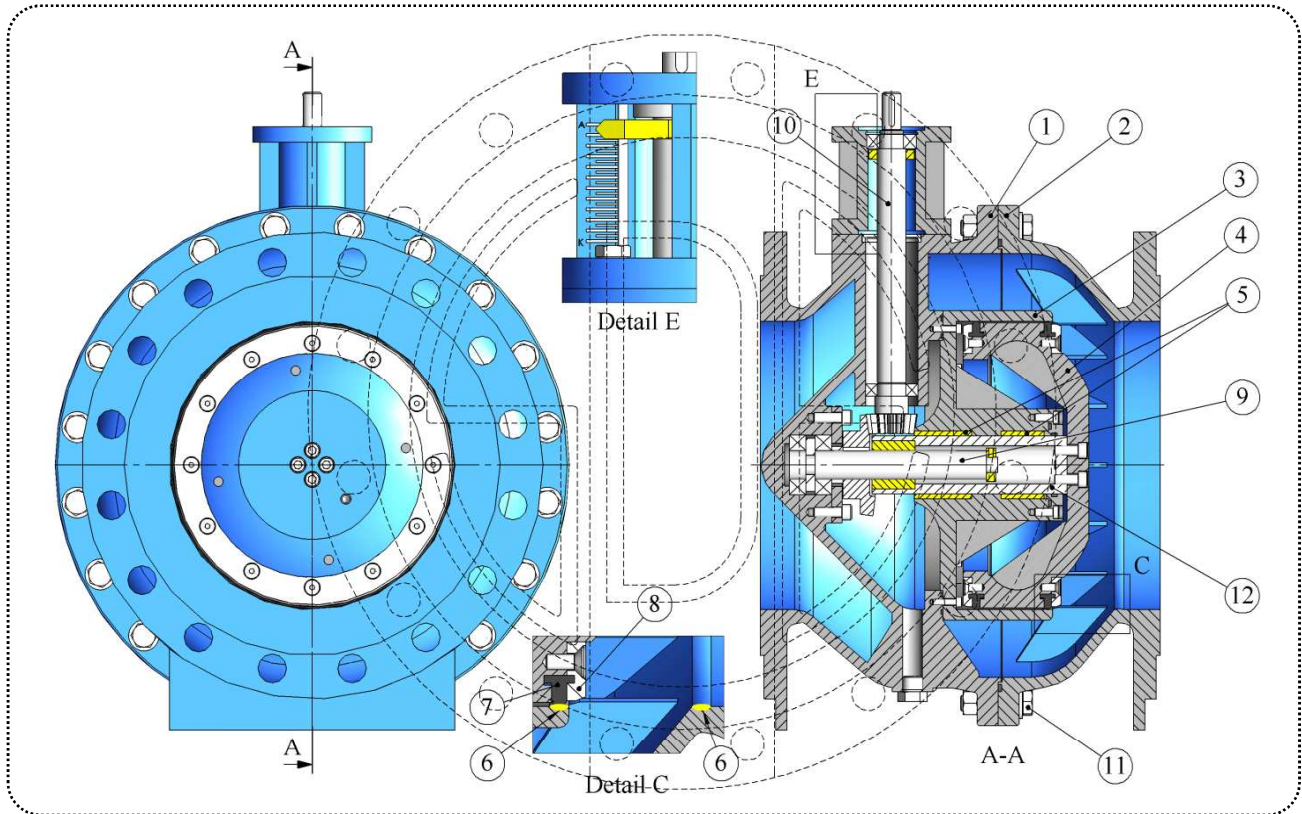
Maximum allowable working temperature for all types of our valves is 80 degrees Celcius.



DIMENSIONS

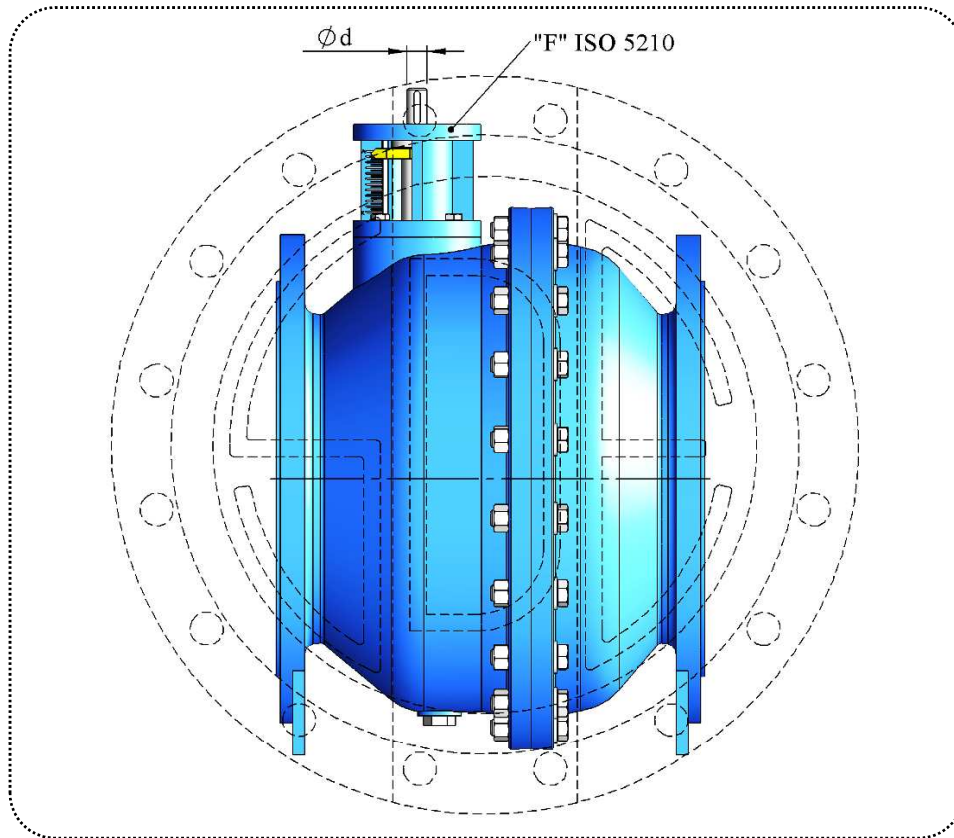
DN	L	PN 40				PN 50				PN 64			
		A	B	D	Kg	A	B	D	Kg	A	B	D	Kg
100	350	296	137	264	113	308	143	274	140	308	143	274	140
125	380	318	159	308	149	330	165	319	185	330	165	319	185
150	380	340	181	351	191	353	188	365	238	353	188	365	238
200	400	384	225	438	269	398	233	455	335	398	233	455	335
250	420	427	268	526	356	443	278	545	443	443	278	545	443
300	420	471	312	613	461	488	323	636	574	488	323	636	574
350	490	514	355	700	585	534	369	726	727	534	369	726	727
400	560	558	399	787	736	579	414	816	914	579	414	816	914
450	630	601	442	874	910	624	459	907	1.131	624	459	907	1.131
500	700	645	486	961	1.126	669	504	997	1.397	669	504	997	1.397
550	770	688	529	1.048	1.374	714	549	1.088	1.706	714	549	1.088	1.706
600	840	732	573	1.135	1.672	759	594	1.178	2.076	759	594	1.178	2.076
650	910	775	616	1.222	2.031								
700	980	819	660	1.309	2.452								
750	1.050	863	704	1.396	2.955								
800	1.120	906	747	1.484	3.550								
900	1.260	993	834	1.658	4.408								
1.000	1.400	1.080	921	1.832	5.456								

NEEDLE VALVE



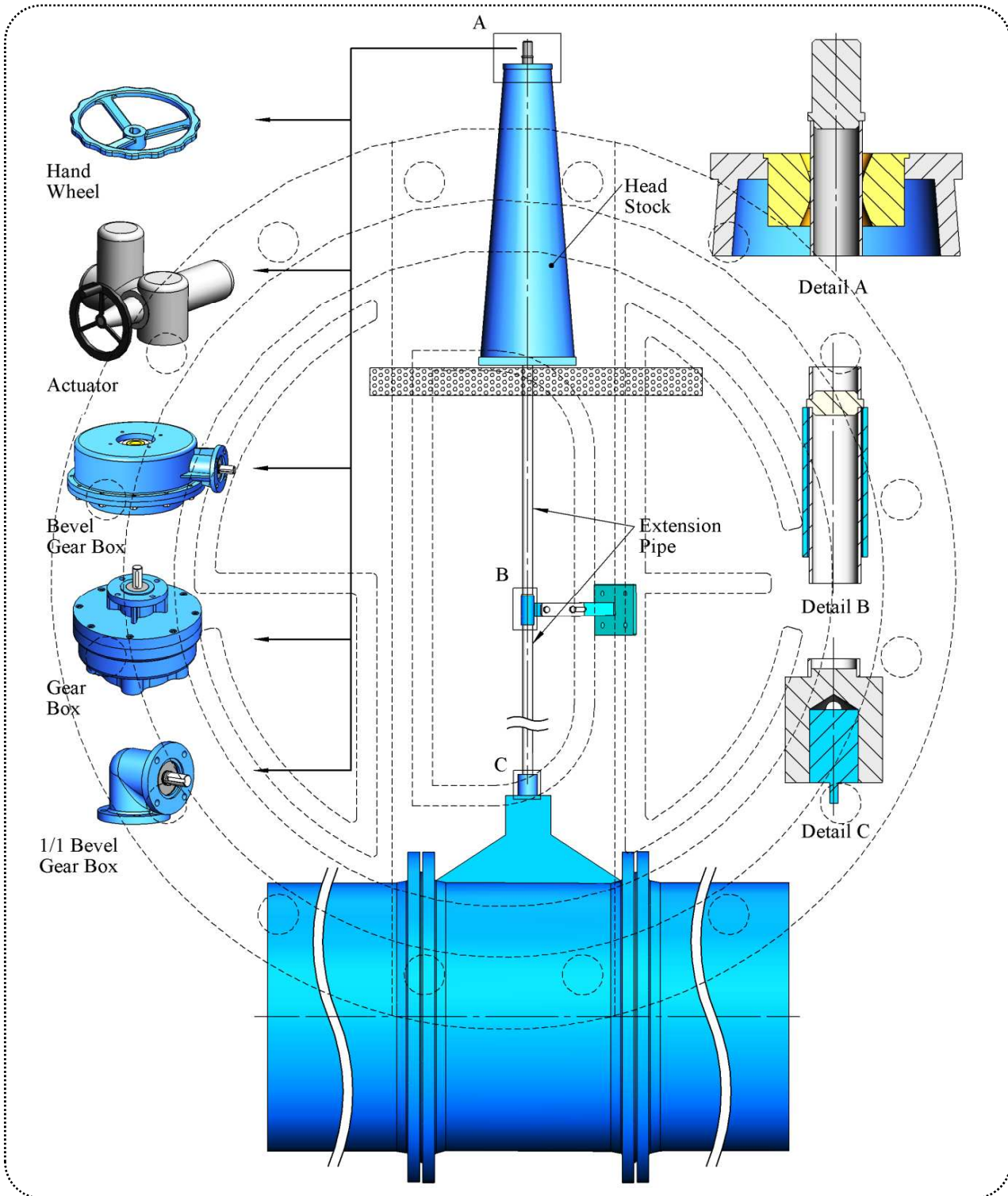
No	Item Name	Material	Description	EN Standard	Material No
1-2	Inlet and Outlet Body	GGG 40	Ductile Iron	EN-GJS-450-15	0.7040
		GGG 50		EN-GJS-500-7	0.7050
		ST 37-2	Steel Construction	EN 10025	1.0037
3	Cylinder	GGG 40	Ductile Iron	EN-GJS-450-15	0.7040
		GGG 50		EN-GJS-500-7	0.7050
		304	Stainless Steel	G - X6CrNi 18-9	1.4308
		316		G - X6CrNiMo 18-10	1.4408
		CC 331G-GS	Aluminium Bronze	CuAl10Fe2-C	2.0940.01
4	Piston	GGG 40	Ductile Iron	EN-GJS-450-15	0.7040
		GGG 50		EN-GJS-500-7	0.7050
		304	Stainless Steel Casting	G - X6CrNi 18-9	1.4308
		316		G - X6CrNiMo 18-10	1.4408
		CC 331G-GS	Aluminium Bronze	CuAl10Fe2-C	2.0940.01
5	Bushes	CC 331G-GS	Aluminium Bronze	CuAl10Fe2-C	2.0940.01
6	Seats	316 L	Stainless Steel Welding	12072	1.4430
		CuAl8	Aluminium Bronze Welding	14640 S Cu 6100	2.0921
7	Piston Rings	NBR - EPDM	Rubber	-	-
8	Retainer Rings	304	Stainless Steel	X5CrNi 18-10	1.4301
		316		X5CrNiMo17-12-2	1.4401
		CC 331G-GS	Aluminium Bronze	CuAl10Fe2-C	2.0940.01
9	Threaded Spindle	420	Stainless Steel	X20Cr13	1.4021
10	Operation Spindle	420	Stainless Steel	X20Cr13	1.4021
11	Bolts Nuts	Galvanized	Steel	-	-
		A 2 - A 4	Stainless Steel	-	-
12	Spindle	420	Stainless Steel	X20Cr13	1.4021
		304		X5CrNi 18-10	1.4301
		316		X5CrNiMo17-12-2	1.4401
		431		X17CrNi16-2	1.4057
Coating		WRAS approved fusion bonded epoxy. 300 microns dft as standard.			
Maximum allowable working temperature for all types of our valves is 80 degrees Celcius.					

OPERATION OF NEEDLE VALVE



DN	F	d	Ratio	Number of turn	Torque, Nm											
					PN							Inch	ANSI			
					10	16	20	25	40	50	64		125	150	250	300
100	10	20	1	9	8	8	11	13	21	26	35	4	12	12	19	19
125	10	20	1	11	9	9	12	15	24	30	39	5	13	13	21	21
150	10	20	2	16	10	11	13	16	26	33	43	6	15	15	24	24
200	10	20	2	23	11	12	14	18	29	36	48	8	16	16	26	26
250	10	20	3	35	12	13	16	20	31	39	52	10	18	18	29	29
300	10	20	2	33	13	14	17	21	34	43	56	12	20	20	31	31
350	10	20	3	45	14	15	18	23	37	46	60	14	21	21	34	34
400	10	20	3	58	15	16	20	24	39	49	65	16	23	23	37	37
450	10	20	3	63	16	17	21	26	42	52	69	18	24	24	39	39
500	10	20	3	58	17	18	22	28	44	55	73	20	26	26	42	42
550	10	20	3	70	18	19	23	29	47	59	78	22	28	28	44	44
600	10	20	3	83	19	20	25	31	50	62	82	24	29	29	47	47
650	10	20	3	85	20	21	26	33	52			26	31	31	50	50
700	10	20	4	99	21	22	27	34	55			28	33	33	52	52
750	10	20	4	113	22	23	29	36	57			30	34	34	55	55
800	10	20	4	128	23	24	30	37	60			32	36	36	57	57
900	10	20	5	144	24	25	31	39	62			36	37	37	60	60
1.000	10	20	4	142	25	26	32	41				40	39	39		
1.050	10	20	5	156	26	27	34	42				42	41	41		
1.100	10	20	5	171	27	28	35	44				44	42	42		
1.200	14	30	5	183	28	29	36	45				48	44	44		
1.300	14	30	6	215	29	30										
1.400	14	30	6	249	30	31										
1.500	14	30	6	285	31	32										
1.600	14	30	7	324	32	33										

HEADSTOCK



Headstock consists of a cast body, extension spindles and guide brackets holding the spindles.

According to usage area of valve, it can be installed at first floor but operational equipments can be at second floor.

Valve can be in a dirty or humid environment and operational equipments may not be requested to be at the same place.

For such conditions, headstock accessory can be used for any kind of valve.

Valve is located where it has to be, but operational equipments are located at a clean area.

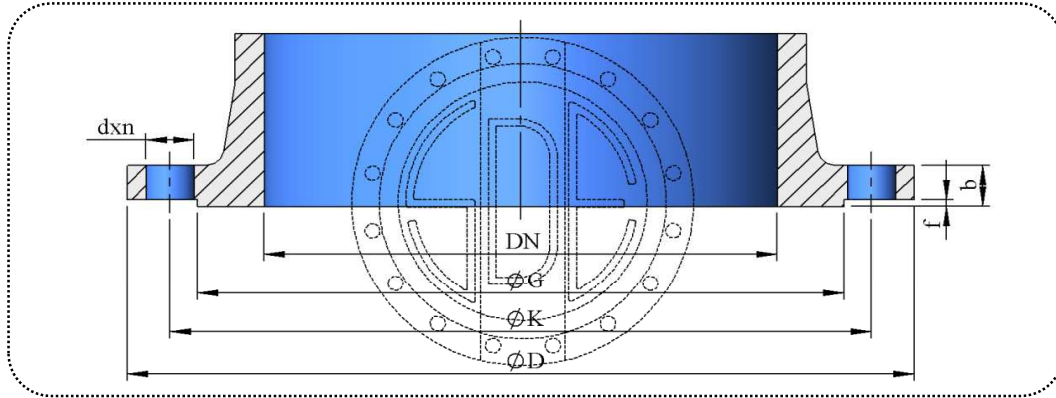
Headstock is fixed on floor by screws. Extension spindles are between valve and headstock.

If space between valve and headstock is more than 3 meters, guide brackets are used to hold spindle and eliminate oscillation.

It is advised to use one guide bracket for each 3 meters.

Upon request, extension spindles can be made of plain carbon steel or stainless steel.

FLANGE DIMENSIONS



Nominal Dia	Outside Dia	Raised Face		Flange Holes			Flange Thickness	Outside Dia	Raised Face		Flange Holes			Flange Thickness
		Dia	Height	Circle Dia.	Dia	Num ber			Dia	Height	Circle Dia.	Dia	Num ber	
DN	D	G	f	K	d	n	b	D	G	f	K	d	n	b
PN 10								PN 16						
100	220	158	3	180	19	8	19	220	158	3	180	19	8	19
125	250	188	3	210	19	8	19	250	188	3	210	19	8	19
150	285	212	3	240	23	8	19	285	212	3	240	23	8	19
200	340	268	3	295	23	8	20	340	268	3	295	23	12	20
250	395	320	3	350	23	12	22	405	320	3	355	28	12	22
300	445	370	4	400	23	12	25	460	378	4	410	28	12	25
350	505	430	4	460	23	16	25	520	438	4	470	28	16	27
400	565	482	4	515	28	16	25	580	490	4	525	31	16	28
450	615	532	4	565	28	20	26	640	550	4	585	31	20	30
500	670	585	4	620	28	20	27	715	610	4	650	34	20	32
600	780	685	5	725	31	20	30	840	725	5	770	37	20	36
700	895	800	5	840	31	24	33	910	795	5	840	37	24	40
800	1.015	905	5	950	34	24	35	1.025	900	5	950	41	24	43
900	1.115	1.005	5	1.050	34	28	38	1.125	1.000	5	1.050	41	28	47
1.000	1.230	1.110	5	1.160	37	28	40	1.255	1.115	5	1.170	44	28	50
1.200	1.455	1.330	5	1.380	41	32	45	1.485	1.330	5	1.390	50	32	57
1.400	1.675	1.535	5	1.590	44	36	46	1.685	1.530	5	1.590	50	36	59
1.500	1.785	1.640	5	1.700	44	36	48	1.820	1.640	5	1.710	57	36	63
1.600	1.915	1.760	5	1.820	50	40	49	1.930	1.750	5	1.820	57	40	65
1.800	2.115	1.950	5	2.020	50	44	52	2.130	1.950	5	2.020	57	44	69
2.000	2.325	2.150	5	2.230	50	48	55	2.345	2.150	5	2.230	62	48	73
2.200	2.550	2.370	5	2.440	57	52	59	2.555	2.360	5	2.440	62	52	80
PN 25								PN 40						
100	235	162	3	190	23	8	19	235	162	3	190	23	8	19
125	270	188	3	220	28	8	19	270	188	3	220	28	8	24
150	300	218	3	250	28	8	20	300	218	3	250	28	8	26
200	360	278	3	310	28	12	22	375	285	3	320	31	12	30
250	425	335	3	370	31	12	25	450	345	3	385	34	12	35
300	485	395	4	430	31	16	28	515	410	4	450	34	16	40
350	555	450	4	490	34	16	30	580	465	4	510	37	16	44
400	620	505	4	550	37	16	32	660	535	4	585	41	16	48
450	670	548	4	600	37	20	34	685	560	4	610	41	20	50
500	730	615	4	660	37	20	37	755	615	4	670	44	20	52
600	845	720	5	770	41	20	42	890	735	5	795	50	20	58
700	960	820	5	875	44	24	47	995	840	5	900	50	24	63
800	1.085	930	5	990	50	24	51	1.140	960	5	1.030	57	24	68
900	1.185	1.030	5	1.090	50	28	56	1.250	1.070	5	1.140	57	28	73
1.000	1.320	1.140	5	1.210	57	28	60	1.360	1.180	5	1.250	57	28	80
1.200	1.530	1.360	5	1.420	57	32	69	1.575	1.385	5	1.460	62	32	88
1.400	1.755	1.570	5	1.640	62	36	74	1.795	1.600	5	1.680	62	36	98
1.500	1.865	1.680	5	1.750	62	40	75	1.910	1.700	5	1.790	70	40	102
1.600	1.975	1.790	5	1.860	62	40	81	2.025	1.815	5	1.900	70	40	108
1.800	2.195	2.000	5	2.070	70	44	88							
2.000	2.425	2.230	5	2.300	70	48	95							